

MICANAN SYSTEMS INC.

INSTALLATION AND INSTRUCTION MANUAL

MODELS: PRO-LHA



2 YEAR WARRANTY

Model:_____

Serial #_____

Installation Date:

Wiring Diagram:

Feb. 2009

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WARNING

DO NOT CONNECT TO ELECTRICAL POWER DURING INSTALLATION OR SERVICING OF OPERATOR PAGE:

IMPORTANT

FOR ANY QUESTIONS CONCERNING THE SAFETY OR OPERATION OF THIS OPERATOR PLEASE CONTACT MICANAN SYSTEMS AT 1-877-888-1116

VERIFICATION OF OPERATOR AND HARDWARE

Upon delivery of your MICANAN SYSTEMS medium-duty jackshaft for sheet metal door operator, please inspect the unit carefully for damage. Verify that operator horsepower, voltage, phase and amperage correspond to available power supply and door application. Check that along with your operator you have received the following standard hardware.

1 x OPEN/CLOSE/STOP 3-button control station:





1 x pocket wheel hand chain (2 x door height less 4' (1.2m))

1 x Set of Warning signs

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PRO-LHA SPECIFICATIONS

PRO-LHA medium duty jackshaft operators are designed for commercial sheet metal doors provided that doors are driven by a drive shaft with low duty cycles. Model PRO-LHA operator incorporates a chain hoist for manual operation of the door. Model PRO-LHAB has additional solenoid brake system.

STANDARD OPERATOR WEIGHT: 45-50 LBS

MOTOR: Intermittent duty 1000 RPM motor with high starting torque.

- Thermally protected by a built-in thermostat that cuts power to the motor and control circuit when overheating.
 - Horsepower: 1/2HP Voltage: 115V, 220V 1-phase

IMPORTANT NOTE THIS MEDIUM DUTY OPERATOR IS DESIGNED TO OPERATE <u>A MAXIMUM OF 15 COMPLETE CYCLES PER HOUR</u>.

REDUCTION: Primary: (4L) V-belt and pulleys (3" to 7" diameter), Secondary: #41 chain and sprockets

OUTPUT SHAFT SPEED: 39 RPM

BRAKE : Mechanical Brake system to prevent coasting and maintain door position.

SOLENOID BRAKE (OPTIONAL): Solenoid Brake system available for model PRO-LHAB.

- WIRING TYPE (STANDARD): C-2 Wiring constant pressure on close, momentary contact on open and stop. Wired to accept reversing edge, radio control, photocells, loops and OPEN/CLOSE devices. <u>NOTE: If momentary contact on close (B2) wiring is desired: Re-install the purple wire onto</u> terminal #5.
- TRANSFORMER: 24VAC control circuit, supplies power to drive control relays with 15VA power available for external devices.
- LIMIT ADJUSTMENT: 4 micro switches that control door travel. These limit switches are activated by fully adjustable screw type cams.
- **EMERGENCY DISCONNECT**: Floor level cable disconnect system with electrical cut-out feature allows person to manually operate the door by chain hoist in case of emergency.

CLUTCH: Adjustable friction clutch to minimize damage to door operator, door or vehicles.

OPERATOR DIMENSIONS:



SAFETY INSTRUCTIONS

WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

READ AND FOLLOW ALL INSTRUCTIONS

- Do not allow children to play with door.
- Before installation, be sure that operator is suited for type of door and application
- Connect a reversing device to prevent entrapment if door is located near pedestrian traffic.
- Place control device within clear sight of the door but at a minimum distance from the door so that user cannot reach moving door parts when operating.
- Outdoor external devices should have security features to prevent unauthorized operation of the door.
- Never cross under a moving door.
- Press the "OPEN" device or use emergency disconnect mechanism if a person is trapped under the door.
- Do not use disconnect mechanism or manually operate door unless power has been electrically disconnected.
- Keep doors properly maintained. Test door and service regularly. Have a qualified service person make repairs. *An unmaintained door system could cause injury or death.*
- The owner or users must understand the safety and operation of door system. Insure that this installation manual be located close to the door system.

INSTALLATION INSTRUCTIONS



- Note: Installation of operator must be done by a qualified installer. Door must be properly installed and working smoothly. Remove all door locks prior to installation.
 - The PRO-LHA operators have dual output shafts and may be mounted on left (standard) or right hand side of door. If handing of operator must be reversed, loosen set screws, remove drive sprocket and keyway and install on opposite side of drive shaft.



- For the PRO-LHA operator which incorporates a chain hoist mechanism <u>the handing of the</u> <u>operator must be stated at time of order</u>. Depending on installation, if handing of chain hoist is not correct the hand chain may hang in door opening. If this is the case, swing chain off to the side and hook it over the top of the door jamb. Do not attempt to reverse chain hoist on site.

- 1. Install control station away from all moving door parts, within sight of the door and a minimum of 5 ft (1.5 m) from the ground.
- 2. Install entrapment warning sign next to control station.





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3. As a general rule, the door operator should be installed below the drive shaft and as close to the door as possible. The ideal distance between the operator drive shaft and the door shaft is approximately 12" (30cm) to 15" (38cm). The operator may be wall/bench mounted or bracket /shelf mounted. These two mounting configurations are shown below:



- 4. Mount the operator to the wall, hood or bench with 3/8" bolts, nuts and washers provided or with lag bolts and shields if installation requires it. Make sure that operator is secured but do not tighten bolts.
- 5. Place door sprocket on door shaft and align with operator drive sprocket but do not insert keyway or set screws.
- 6. If an optional chain spreader has been ordered with your operator, install as shown below:



- 7. Install drive chain over sprockets, cut to a suitable length and connect with connecting link.
- 8. Lower or raise operator to adjust chain tension so that there is no more than ¼" chain slack between sprockets. Tighten operator mounting bolts.
- 9. Carefully re-align sprockets, if necessary and secure keyway and set screws.
- 10. Install hand chain by wrapping it through chain guard holes and pocket wheel. Allow chain to hang down towards floor. Cut chain and connect so that chain is 2' to 3' from the floor.

11. Install chain keeper to wall near hand chain at approximately 4' from floor. Run disconnect chain through keyhole of chain keeper and cut excess chain links if required. Attach keyring to end of disconnect chain.



12. If an *optional* floor level disconnect lever was ordered in lieu of the chain keeper, mount to wall with suitable hardware. Attach both chains together using keyring provided. Allow disconnect chain to be slightly slack when lever is in the up position.



LIMIT SWITCH ADJUSTMENT

Adjustment of door travel is done by moving the limit cams on the threaded shaft. The position of the 4 limit switches are factory adjusted and should not be altered. The limit switches are:

- "Open" limit switch: End of door travel in the fully open position
- "Closed" limit switch: End of door travel in the fully closed position
- "Advanced Open" limit switch: Used for open/close devices or timer to close features
- "Advanced Closed" Limit switch: Used to prevent reversing device from reversing

door when door is almost fully closed.



DO NOT ATTEMPT TO MAKE LIMIT SWITCH ADJUSTMENTS UNLESS POWER HAS BEEN ELECTRICALLY DISCONNECTED

To adjust door travel:

- Open cycle: Depress cam plate and spin "Open" limit cam away from "Open" limit switch to increase door travel or spin "Open" limit cam towards the "Open" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 2. Adjust "Open" limit cam so that door stops at the desired fully open position.
- Close cycle: Depress cam plate and spin "Close" limit cam away from "Close" limit switch to
 increase door travel or spin "Close" limit cam towards the "Close" limit switch to decrease
 door travel. After each adjustment ensure that cam plate fully engages in slots of both limit
 nuts.
- 4. Adjust "Close" limit cam so that door stops at the desired fully closed position.

ADVANCED OPEN LIMIT SWITCH



CONNECTION OF POWER SUPPLY AND CONTROL STATION

WARNING

COMPARE AVAILABLE POWER SUPPLY VOLTAGE TO OPERATOR NAMEPLATE PRIOR TO ELECTRICAL CONNECTION. FAILURE TO CONNECT APPROPRIATE POWER SUPPLY VOLTAGE MAY CAUSE SERIOUS DAMAGE TO OPERATOR.

Refer to electrical diagrams inside control box cover or at the end of this manual prior to connection of power supply or control station.

WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A QUALIFIED SERVICE PERSON

DO NOT ATTEMPT TO MAKE ELECTRICAL CONNECTIONS TO OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED AT FUSE BOX

OPERATOR MUST BE CONNECTED IN ACCORDANCE TO LOCAL ELECTRICAL CODES AND GROUNDED TO GREEN GROUND LUG LOCATED INSIDE CONTROL BOX

POWER WIRING: Use 1-1/8" (2.85 cm) diameter holes for all power wiring.





Connect single phase power supply 120 VAC to terminals L (line) and N (neutral) on three-pole power terminal strip.

CONTROL WIRING: Use 7/8" (2.22 cm) diameter holes for all control wiring. Note: Do not run control wires and power wires in same conduit.

- Install control station within clear sight of door but away from all moving parts of door or hardware. Install Entrapment warning sign next to control station. Connect 3-button (open/close/stop) push button station to terminals 2, 3, 4 and 5. Refer to electrical diagram for connection of two 3-button stations.

NOTE: After electrical connections are made, manually move door to mid-position and, using the control station press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction verify wiring of control station.

CONNECTION OF A REVERSING EDGE DEVICE AND CONTROL ACCESSORIES

1. Reversing Edge device (must be normally open contact):

Note: If the door is controlled by any device or wired in such a manner that the door is not controlled by constant pressure on close then an appropriate reversing edge must be installed.



2. External interlock: Remove jumper between terminals 1 and 2 and wire interlock between these two terminals.



3. Radio control receiver: Wire standard radio receiver to separate radio strip on side of control box or to terminals 7, 8 and 9 on control terminal strip inside control box.



4. Single button open/close device: Wire to terminals 7 and 8 on control terminal strip.



5. Loop detectors, photocells and other reversing devices: Wire to terminals 3 and 6 on control terminal strip.



6. 24 Volt power: Wire to terminals 1 and 9 on control terminal strip



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CLUTCH ADJUSTMENT

- 1. Remove cotter pin tapped to pulley.
- 2. Rotate clutch nut counterclockwise (loosen) until there is insufficient tension to permit clutch to drive door.
- Gradually tighten clutch nut until the tension on belleville washers is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 4. Lock clutch nut in place by inserting cotter pin.



BRAKE ADJUSTMENT (For PRO-LHAB only)

- The brake adjustment is factory set and should only require minor adjustment after extensive use.

- Verify brake adjustment by manually holding in solenoid plunger. When brake is properly adjusted, the brake shoe pads should make complete contact with brake drum with sufficient brake spring tension to stop and maintain door when solenoid is de-energized. When solenoid is energized, brake shoes should release from drum with sufficient clearance to avoid contact between shoes and drum.

- To adjust brake tension, tighten (to increase) or loosen (to decrease) nylon lock nut on brake spring bolt. Observe solenoid during electrical testing of brake. Brake spring tension must be adjusted so that solenoid should pull and release smoothly and quietly. Too much or too little tension on brake spring may cause solenoid to burn out.

- To adjust individual brake shoes, loosen nut on brake shoe adjustment bolt and adjust bolt. When properly adjusted, there should be a small clearance between adjustment bolt and solenoid bracket when solenoid is de-energized. When solenoid is energized, brake shoes should move away from drum with sufficient clearance to avoid friction between brake shoe pad and drum. After adjustments are made be sure to tighten nuts on brake shoe adjustment bolts.



EMERGENCY MANUAL OPERATION

 The PRO-LHA operators are equipped with an emergency disconnect device with interlocked power cut-out switch to manually operate door in case of emergency. This feature should not be used to manually operate a malfunctioning door.



1. If operator is supplied with standard chain keeper: Pull the disconnect chain through the hole of keyhole and lock in place by inserting chain in slot of keyhole.



2. If operator is supplied with optional floor level disconnect lever: Pull disconnect lever downwards and lock in place by bending lever around bracket lip as shown.



 Operate door by pulling on hand chain. To return to electrical operation release disconnect chain and allow to return to original position. Lock hand chain in place (to Chain Keeper or Floor Level Disconnect) when not in use.





OPERATOR MAINTENANCE

WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED

 Inspect manual function of the door every 3-months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.

- Every 3 months:

- 1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
- 2. Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
- 3. Verify and adjust clutch.
- 4. Lubricate chains, bearings and limit shaft.
- 5. Verify that motor and operator runs smoothly and quietly.

- Every 6 months:

- 1. Verify tightness of all fasteners and set screws.
- 2. Verify that operator is properly secured.
- 3. Inspect manual disconnect.
- 4. Verify tension and condition of V-belt
- Every 12 months:
 - 1. Perform a complete service check.
 - 2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
 - 3. Verify tightness of all terminal strip screws and electrical connections.
 - 4. Verify power supply, voltage of input terminals during operation.
 - 5. Verify that current consumption of operator corresponds to nameplate information



Replacement parts list PRO-LHA/LHAB

		Г	PRO-LHA	PRO-LHAB
CODE	PART #	DESCRIPTION (PRO-LHA)	QTY	QTY
MB01010	1	MOTOR (limited duty)	1	1
MM00208	2	ASTA LIMITED DUTY FRAME (LEFT) MSI0209	1	1
MM00209 MM00076	4	CONTROL BOX (Limited Duty) MSI0092	1	1
MM00077	5	CONTROL BOX COVER (Limited duty) MSI0093	1	1
MM00024	6	CAM PLATE MSI0013	1	<u>i</u>
MG00030	- 8	LIMIT CAM 1/2-20 UNF	2	2
MH00001	9	BRONZE T-BUSHING 3/8" ID	4	4
MK00004 MI00006	10	LIMIT SWITCH	4	4
MG00003	12	DOUBLE NUT FOR LIM-SW.	4	- 4
MF00003	13	R.H. PHILLIPS MACHINE SCREW 4-40 UNCx1-1/2"	2	2
MF00004	14	CAM PLATE COMPRESSION SPRING (.178IDx.032GX.55L)	2	2
MH00006	16	COLLAR 3/8" ID	1 2	2
MM00046	18	CONTROL BOX HINGE	1	1
ME00018	20	KEYWAY 3/16 SQ. x 1-1/4" LONG	1	1
MI00017	21	PULLEY 7" OD c/w bushing 3/4" ID	+	- 1
MI00035	22	V-BELT A-27	1	1
MQ00007	23	SPRING PIN 1/4" x 2" LONG	2	2
MJ00005	25	CLUTCH PAD 3/4" ID		1
MG00014 MG00004	26	BELLEVILLE WASHER 13/16 IDx1-3/16X1/8	6	6
MQ00002	28	COTTER PIN 1/8 x 2.5" LONG	1	1
MG00007	29	HEX NYLON LOCK NUT 6-32UNC	4	4
MH00008 MH00007	31	COLLAR 314 ID	3	3
MH00013	33	FLANGE BEARING 3/4" IDx1-3/8 OD	3	3
MH00009	34	FLANGE BEARING 1" IDx2"OD	1	1
MD00025	36	SPROCKET 410B9 X 3/8"	1	1
MR00030	38	#410 ROLLER CHAIN 35 PITCH C/W CONNECTING LINK	1	1
MD00280	39	SPROCKET 41B32 x 1" C/W 1.69" HUB, 7/8" LTB	1	1
MD00242 MG00036	40	RIBBED HEX NUT 8-32UNF		4
MD00243	42	#41 ROLLER CHAIN 47 PITCH DRIVE C/W LINK	3	3
MG00016	44	FLAT WASHER #10	2	2
MQ00020	40	SPRING PIN 3/16" x 1-3/4" LONG	1	1
MM00128	48	LIMITTED DUTY FRAME SUPPORT U-BRACKET MSI0141	1 7	7
MF00046	49	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-52 UNF X 1/2	6	6
MQ00008	51	SET SCREW 5/16" -18	15	17
MQ00009	52	SET SCREW 1/4" - 20	3	3
MR00008	53	DISCONNECT SASH CHAIN HEX HEAD BOLT 1/4" - 20 X 1" LONG	1	1
MM000078	55	SOLENOID LEVER LIMITTED DUTY MSI0094		1
MF00005	56	R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8"		1
MQ00001 MG00008	57	HEX NYLON NUT 10-32 UNF		3
MK00026	61	SOLENOID 120V		1 1
MJ00003	62	BRAKE DRUM	-	1
MJ00001 MJ00002	64	BRAKE SHOE RIGHT	-	1
MH00002	65	MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16	_	1
MO00002	66	BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L)	1	3
MG00006 MG00009	68	HEX NYLON LOCK NUT 1/4-20UNC	1	3
MF00028	69	HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	-	2
MF00076	70	HEX HEAD BOLT 1/4-20UNC x 2" (full thread)		1 1
MF00044 MG00017	72	1/4" FLAT WASHER	2	4
MG00010	74	RIBBED HEX NUT 10-32UNF	- 8	8
MG00018	75	FLAT WASHER 3/8"	2	2
ME00037	79	INPUT SHAFT PRO-LH 3/4" x 15.54"	1	1
ME00007	80	DRIVE SHAFT JACKSHAFT 1"X 15"	1	2
ME00007	84	HEX HEAD BOLT 1/4" - 200NC x 3/4 HEX HEAD BOLT 1/4" - 20UNC x 1/2"	2	2
MM00211	86	ASTA LIMITED DUTY DISCONNECT LEVER MSI0212	1	1
MF00009	87	HEX HEAD BOLT 1/4" - 20UNC x 2-1/4" (partial thread)		4
ME00045	88	SWIVEL PULLEY	1	1
MR00001	91	DISCONNECT CABLE 3/32 X 12" LONG	1	
MQ00011	92	3/32" ALUMINUM OVAL SLEEVE	1	1
MM00130	93	FRAME FOOT LIMITTED DUTY (RIGHT) MSI0139	1	1
MG00011	95	RIBBED HEX NUT 1/4" - 20 UNC	- 5	6
MG00013	98	RIBBED HEX NUT 3/8" - 16UNC	4	1 1
MM00210 MM00022	100	SUPPORT U-BRACKET PRO-H/LH MSI0015	1	1
MM00080	101	PIVOT BRACKET LIMITTED DUTY MSI0096	4	1 1
MM00013	107	CHAIN GUARD MSI0014		1
M000003	108	COMPRESSION SPRING (0.80ID x 0.092G x 1.80LONG)	1	1
MG00021	110	FLAT WASHER 7/8" ID x 1-1/8" OD	- 5	- 5
MK00005	111	CUTOUT SWITCH C/W NUT & WASHER	2	2
MR000020	113	HAND CHAIN	11	1
MU00002	121	KEYRING 1-1/4"		1 1
MD00247	132	DOUBLE SPROCKET 41814/41A32_C/W 3/4" BUSHING	1	1
ME000246	- 141	ERAME SUPPORT SHAFT 3/4" X 6" LONG	1	1





WARRANTY



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